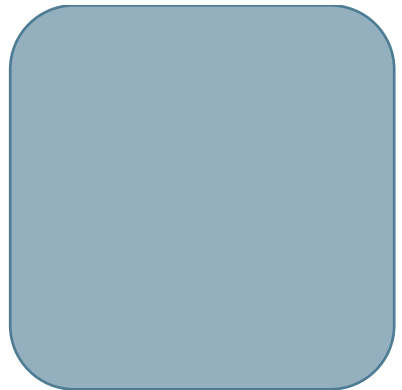
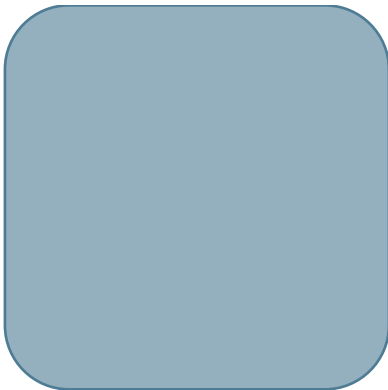


**Mineral  
Impact**



**Teacher's  
Guide**



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